

5/27

DART AEROSPACE LTD		Work Order:	23657
Description: Heli-Utility-Basket, Lightweight		Part Number:	D350-721-041
Drawing:		Qty:	1
Ref: IIN-D350-721 Rev. A page 7,8; D3325 Rev. A page 1		Page 1 of 2	

Step	Location	Procedure	By	Date	Qty																																																																																																								
1	DC	Issue Travelers for: D350-721-041 Utility Basket Assy, LH/RH Batch D3324-041 Basket Base Assembly 23657 D3325-041 Basket Lid Assembly 23657 Drawing not required																																																																																																											
2	DC	Photocopy bluefile and create labels per PPP D350-721-041 CHG001 WK 25	DM	05-06-27	1																																																																																																								
3	WS	Go to Travelers D3324-041 & D3325-041																																																																																																											
4	GA	<div>Pick: Assembly Kit</div> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D2022-101</td><td>Spacer</td><td>B21505</td></tr><tr><td>1</td><td>D2332-041</td><td>Prop Assembly</td><td>B22850</td></tr><tr><td>1</td><td>D2530</td><td>Handle Assembly</td><td>B22116</td></tr><tr><td>2</td><td>D2535</td><td>Spring</td><td>B22760</td></tr><tr><td>2</td><td>D2537</td><td>Bushing</td><td>B22780</td></tr><tr><td>1</td><td>D2729-1</td><td>Label</td><td>B21139</td></tr><tr><td>2</td><td>D2931</td><td>Bumper</td><td>B21139</td></tr><tr><td>1</td><td>D3320-041</td><td>Webbing</td><td>B23538</td></tr><tr><td>1</td><td>D3351-1</td><td>Label</td><td>B23027</td></tr><tr><td>2</td><td>AN3-16A</td><td>Bolt</td><td>M17073</td></tr><tr><td>2</td><td>AN4-7A</td><td>Bolt</td><td>M16199</td></tr><tr><td>1</td><td>AN4-20A</td><td>Bolt</td><td>M12082</td></tr><tr><td>1</td><td>AN4-22A</td><td>Bolt</td><td>M15387</td></tr><tr><td>4</td><td>AN5-17A</td><td>Bolt</td><td>M16273</td></tr><tr><td>2</td><td>AN960JD416</td><td>Washer</td><td>M16941</td></tr><tr><td>2</td><td>AN960JD416L</td><td>Washer</td><td>M13154</td></tr><tr><td>4</td><td>AN960JD516</td><td>Washer</td><td>M16527</td></tr><tr><td>2</td><td>AN960JD8</td><td>Washer</td><td>M10158</td></tr><tr><td>32</td><td>AN960JD9</td><td>Washer</td><td>M16499</td></tr><tr><td>4</td><td>AN970-4</td><td>Washer</td><td>M16895</td></tr><tr><td>32</td><td>MS20600AD4W23</td><td>Rivet</td><td>M16600</td></tr><tr><td>2</td><td>MS20600AD4W2</td><td>Rivet</td><td>M14747</td></tr><tr><td>2</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M15924</td></tr><tr><td>4</td><td>MS21042L4</td><td>Nut (or -4)</td><td>M15924</td></tr><tr><td>4</td><td>MS21042L5</td><td>Nut (or -5)</td><td>M16941</td></tr></tbody></table>	Qty	Part Number	Description	Batch	2	D2022-101	Spacer	B21505	1	D2332-041	Prop Assembly	B22850	1	D2530	Handle Assembly	B22116	2	D2535	Spring	B22760	2	D2537	Bushing	B22780	1	D2729-1	Label	B21139	2	D2931	Bumper	B21139	1	D3320-041	Webbing	B23538	1	D3351-1	Label	B23027	2	AN3-16A	Bolt	M17073	2	AN4-7A	Bolt	M16199	1	AN4-20A	Bolt	M12082	1	AN4-22A	Bolt	M15387	4	AN5-17A	Bolt	M16273	2	AN960JD416	Washer	M16941	2	AN960JD416L	Washer	M13154	4	AN960JD516	Washer	M16527	2	AN960JD8	Washer	M10158	32	AN960JD9	Washer	M16499	4	AN970-4	Washer	M16895	32	MS20600AD4W23	Rivet	M16600	2	MS20600AD4W2	Rivet	M14747	2	MS21042L3	Nut (or -3)	M15924	4	MS21042L4	Nut (or -4)	M15924	4	MS21042L5	Nut (or -5)	M16941			
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RELEASED
05-03-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order:	23657
Description: Heli-Utility-Basket, Lightweight	Part Number:	D350-721-041
Drawing:	Qty:	1
Ref: IIN-D350-721 Rev. A page 7,8; D3325 Rev. A page 1		Page 2 of 2

Step	Location	Procedure	By	Date	Qty												
6	GA	Assemble as per Dwg IIN-D350-721 Attach Travelers: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3324-041</td><td>Basket Base Assy</td><td>B23657</td></tr><tr><td>1</td><td>D3325-041</td><td>Basket Lid Assy</td><td>B23657</td></tr></table>	Qty	Part Number	Description	Batch	1	D3324-041	Basket Base Assy	B23657	1	D3325-041	Basket Lid Assy	B23657	SB	05/07/11	1
Qty	Part Number	Description	Batch														
1	D3324-041	Basket Base Assy	B23657														
1	D3325-041	Basket Lid Assy	B23657														
7	QC5	Inspect for foreign objects as per QSI 024 & Assembly work to Step 6	J	05-07-11	1												
8	QC4	Inspect Kit 100% for completeness on the W/O	CL	05/07/11	1												
9	PK	Identify and pack for shipping as per PPP D350-721-041 REV. A	CL	05/07/11	1												
10	AC	Cost / part: 1727.58 / 1714.63	AB	05/07/13	1												
11	DC	Close Work Order and Ensure Travelers Attached Inspect Level 21 Travelers: D350-721-041 D3324-041 D3325-041	KJ/JLM	05/07/12	1												

Rev	Date	Change	Revised By	Approved
A	04.11.10	New issue	KJ/JLM	
B	05.02.09	Now made in-house	KJ/JLM	
C	05.03.02	Added D3338-1 & D3350-041 to Step 5	KJ/JLM	

RELEASED
05/03/07

RCPO-70
05/07/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 23, 2005
11:40 am

Work Order No	: 0023657	Department Code:	
Project Name	: D350-721-041	Burden Flags	: NNNNNNNN
Project For	: WK527	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *D350-721-041	Invoice Number	:
Description	: Heli-Utility-Basket, Lwt	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 1	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 06-23-05		
Est Finish Date	: 07-20-05	Est Mark Up	: 0.000%
Act Finish Date	:	Actual Mark Up	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

5/27

DART AEROSPACE LTD	Work Order:	23657
Description: Basket Base Assembly	Part Number:	D3324-041
Dwg: D3324 Rev. <i>AB 05.05.05</i>	Qty:	1
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty																								
1	DC	Issue Traveler Dwg not required	HJ	05.06.27	1																								
2	WS	Cut tubes as per Dwg D3324 Material: 4130 Cond. N Square tube per MIL-T-6736, 1/2" x 0.035" wall (M4130N-TS0.500W.035) <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>3</td><td>D3324-1</td><td>Bottom Tube</td><td>M16550</td></tr><tr><td>4</td><td>D3324-3</td><td>Full Length Tube</td><td>M16550</td></tr><tr><td>2</td><td>D3324-5</td><td>Top End Tube</td><td>M17679</td></tr><tr><td>2</td><td>D3324-7</td><td>Bottom End Tube</td><td>M17679</td></tr><tr><td>10</td><td>D3324-9</td><td>Vertical Tube</td><td>M17679</td></tr></table> Identify parts appropriately	Qty	Part Number	Description	Batch	3	D3324-1	Bottom Tube	M16550	4	D3324-3	Full Length Tube	M16550	2	D3324-5	Top End Tube	M17679	2	D3324-7	Bottom End Tube	M17679	10	D3324-9	Vertical Tube	M17679	AA	05/07/07	1
Qty	Part Number	Description	Batch																										
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3	WS	Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>D3328-3</td><td>Hinge Plate</td><td>M16559</td></tr><tr><td>4</td><td>D3348-1</td><td>Clevis</td><td>B23659</td></tr><tr><td>2</td><td>D3349-3</td><td>Spacer Bushing</td><td>B23026</td></tr><tr><td>2</td><td>D3367-1</td><td>Mounting Bracket</td><td>B23660</td></tr></table> 28sf M569EX0.50-18F 1/2"-18gauge(.048") carbon steel	Qty	Part Number	Description	Batch	2	D3328-3	Hinge Plate	M16559	4	D3348-1	Clevis	B23659	2	D3349-3	Spacer Bushing	B23026	2	D3367-1	Mounting Bracket	B23660	AA	05/07/07	1				
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4	D3348-1	Clevis	B23659																										
2	D3349-3	Spacer Bushing	B23026																										
2	D3367-1	Mounting Bracket	B23660																										
4	WS	Remove all markings from material	AA	05/07/07	1																								
5	WS	Drill and Weld as per Dwg D3324 & QSI 004 Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>A/R</td><td>N/A</td><td>Steel Rod</td><td>M9430</td></tr></table>	Qty	Part Number	Description	Batch	A/R	N/A	Steel Rod	M9430	AA	05/07/07	1																
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A/R	N/A	Steel Rod	M9430																										
6	WS	Deburr as required	AA	05/07/07	1																								
7	QC9/6	Inspect welding and dimensions	AA	05/07/07	1																								
8	WS	Take traveler D350-721-041 to KP	FC	05/07/07	1																								
9	FP	Powder Coat Gloss White (Ref: 4.3.5.2) as per QSI 005 4.3	FC	05/07/09	1																								
10	QC3	Inspect Powder Coat	MI	05/07/09	1																								
11	FP	To GA for assembly	SB	05/07/11	1																								

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
05-02-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

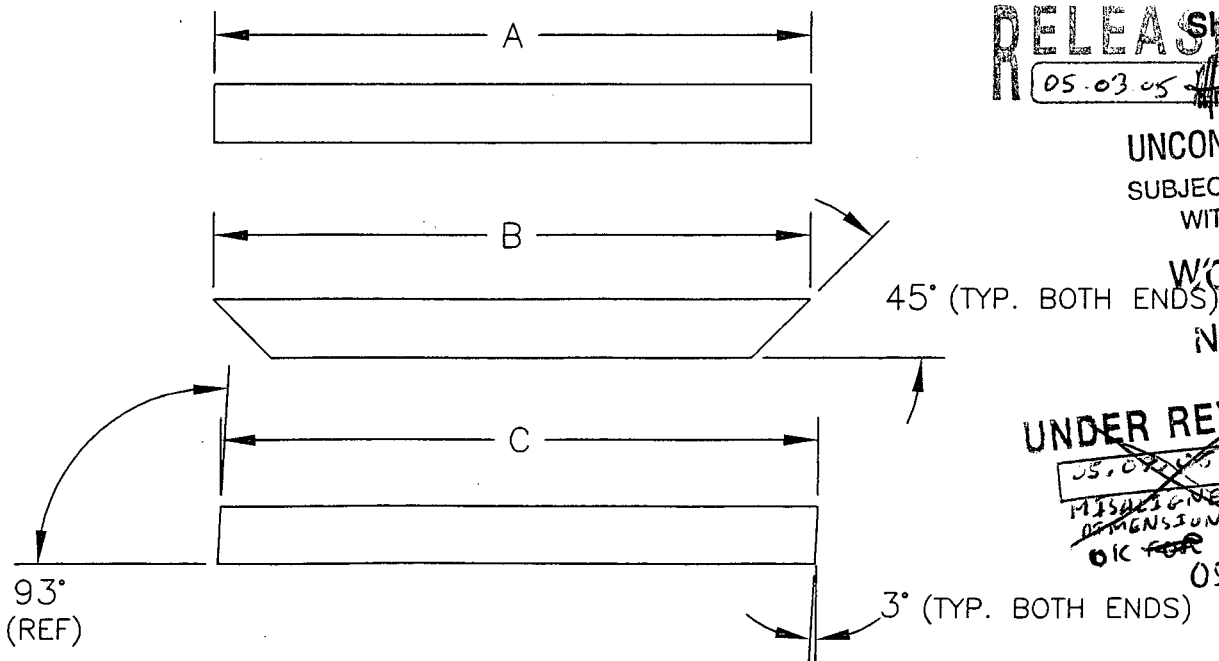
QA: N/C Closed: _____ Date: _____



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED PH	DRAWING NO. D3324	REV. B SHEET 1 OF 3
DATE 05.03.04		TITLE BASKET BASE ASSEMBLY SCALE NTS	
A	04.10.20	NEW ISSUE	
B	05.03.04	UPDATE MESH MATERIAL SPEC	

PARTS LIST FOR D3324-041 BASKET BASE ASSEMBLY

Part No.	Quantity (-041)	Length A	Length B	Length C	Description
D3324-1	3	14.00	N/A	N/A	BOTTOM TUBE
D3324-3	4	N/A	86.50	N/A	FULL LENGTH TUBE
D3324-5	2	N/A	16.00	N/A	TOP END TUBE
D3324-7	2	N/A	15.00	N/A	BOTTOM END TUBE
D3324-9	10	N/A	N/A	11.04	VERTICAL TUBE
D3328-3	2	N/A	N/A	N/A	HINGE PLATE
D3348-1	4	N/A	N/A	N/A	CLEVIS
D3349-3	2	N/A	N/A	N/A	SPACER BUSHING
D3367-1	2	N/A	N/A	N/A	MOUNTING BRACKET



RELEASED SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 23657

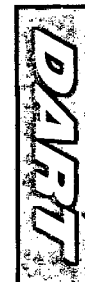
UNDER REVIEW
05.07.11
MISAPPLIED
DIMENSION PG 3
OK FOR PER PH

D3324-1/-3/-5/-7/-9

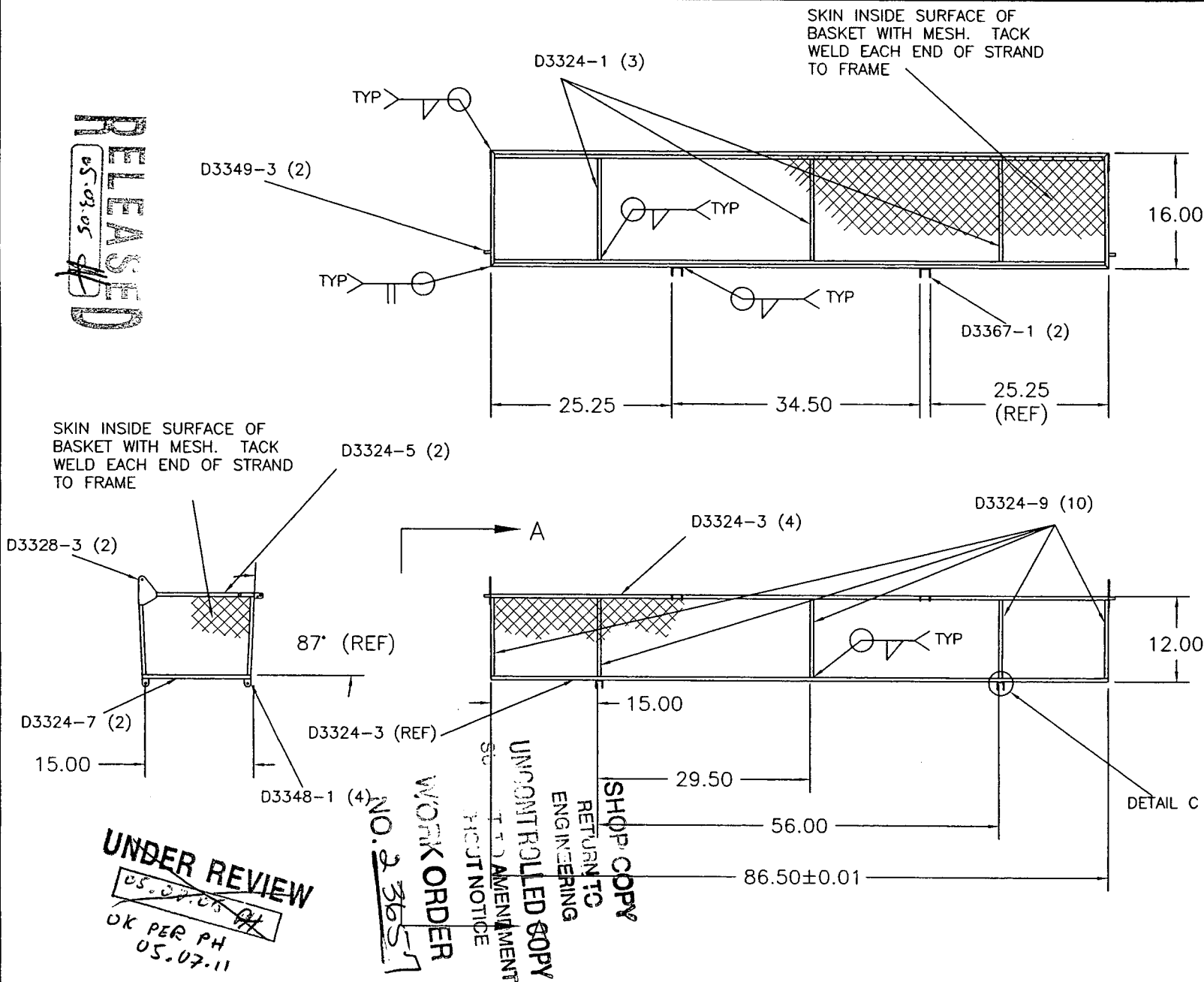
- 1) CUT LENGTH/SHAPE PER DIAGRAM AND PARTS LIST
- 2) MATERIAL: 4130 COND. N SQ. TUBE PER MIL-T-6736, 1/2" SQ. x 0.035 WALL
(REF. DART SPEC M4130N-TS0.500W.035)
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DESIGN	PH	DRAWN BY	PH	DART AEROSPACE LTD
CHECKED	PH	APPROVED	PH	HAWKESBURY, ONTARIO, CANADA
DATE	05.03.04	TITLE	D3324	REV. B
			BASKET BASE ASSEMBLY	SHEET 2 OF 3
				SCALE 1:20



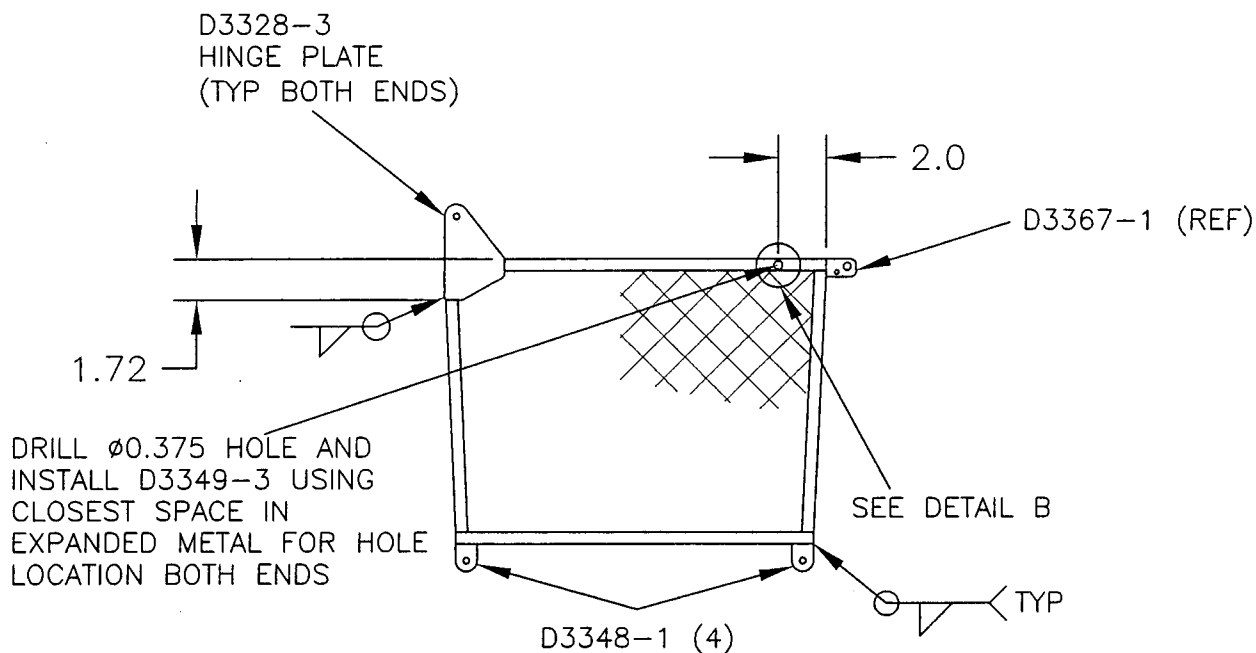
D3324-041 BASKET BASE ASSEMBLY

- 1) MESH MATERIAL: 1/2" - 18F GAUGE FLATTENED (0.040 THICK) EXPANDED CARBON STEEL (REF. DART SPEC. M569EX0.50-18F)
- 2) WELD PER DART QSI 004
- 3) FINISH: POWDER COAT ENTIRE ASSEMBLY WHITE (4.3.5.2) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 4.0 UNLESS OTHERWISE NOTED

RELEASED
05.03.05

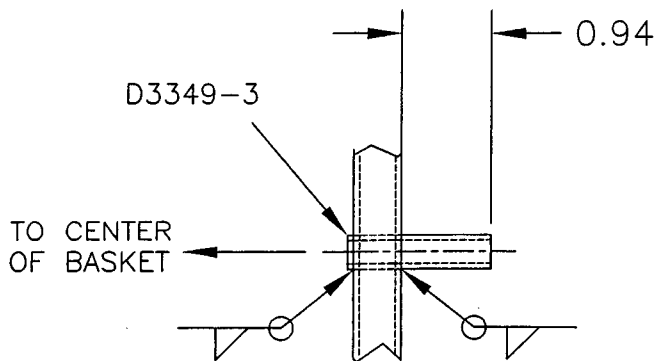


DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3324	REV. B SHEET 3 OF 3
DATE 05.03.04		TITLE BASKET BASE ASSEMBLY	SCALE 1:8

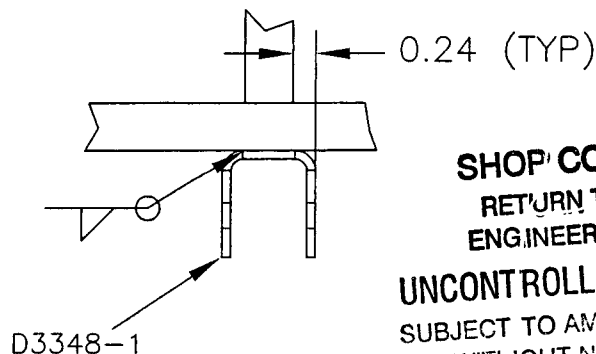


VIEW A-A

RELEASED
05.03.05



DETAIL B
(SCALE 1:2)



DETAIL C
(SCALE 1:2)

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WORK ORDER
NO. 23657

UNDER REVIEW
05.07.06

OK PER PH
05.07.11

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5/27

DART AEROSPACE LTD	Work Order:	23657
Description: Basket Lid Assembly	Part Number:	D3325-041
Dwg: D3325 Rev. <i>AB 11/05-11</i>	Qty:	1
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																				
1	DC	Issue Traveler Dwg not required	<i>[Signature]</i>	05.06.27	1																				
2	WS	Cut tubes as per Dwg D3325 Material: 4130 Cond. N Square tube per MIL-T-6736, 1/2" x 0.035" wall (M4130N-TS0.500W.035) <table><tr><td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr><tr><td>2</td><td>D3325-1</td><td>End Tube</td><td>M17679</td></tr><tr><td>3</td><td>D3325-3</td><td>Interior Tube</td><td>M17679</td></tr><tr><td>2</td><td>D3325-5</td><td>Full Length Tube</td><td>M17679</td></tr></table> Identify parts appropriately	Qty	Part Number	Description	Batch	2	D3325-1	End Tube	M17679	3	D3325-3	Interior Tube	M17679	2	D3325-5	Full Length Tube	M17679	<i>[Signature]</i>	05/07/07	1				
Qty	Part Number	Description	Batch																						
2	D3325-1	End Tube	M17679																						
3	D3325-3	Interior Tube	M17679																						
2	D3325-5	Full Length Tube	M17679																						
3	WS	Pick: <table><tr><td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr><tr><td>2</td><td>D3328-1</td><td>Hinge Plate</td><td>M16559</td></tr><tr><td>2</td><td>D3349-1</td><td>Spacer Bushing</td><td>B23025</td></tr><tr><td>1</td><td>D3352-1</td><td>Label Plate</td><td>B23028</td></tr><tr><td>2</td><td>D3367-1</td><td>Mounting Bracket</td><td>B23660</td></tr></table>	Qty	Part Number	Description	Batch	2	D3328-1	Hinge Plate	M16559	2	D3349-1	Spacer Bushing	B23025	1	D3352-1	Label Plate	B23028	2	D3367-1	Mounting Bracket	B23660	<i>[Signature]</i>	05/07/07	1
Qty	Part Number	Description	Batch																						
2	D3328-1	Hinge Plate	M16559																						
2	D3349-1	Spacer Bushing	B23025																						
1	D3352-1	Label Plate	B23028																						
2	D3367-1	Mounting Bracket	B23660																						
4	WS	Remove all markings from material	<i>[Signature]</i>	05/07/07	1																				
5	WS	Drill and Weld as per Dwg D3325 & QSI 004 Pick: <table><tr><td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr><tr><td>A/R</td><td>N/A</td><td>Steel Rod</td><td>M9430</td></tr></table>	Qty	Part Number	Description	Batch	A/R	N/A	Steel Rod	M9430	<i>[Signature]</i>	05/07/07	1												
Qty	Part Number	Description	Batch																						
A/R	N/A	Steel Rod	M9430																						
6	WS	Deburr as required	<i>[Signature]</i>	05/07/07	1																				
7	QC9/6	Inspect welding and dimensions	<i>[Signature]</i>	05.07.7	1																				
8	WS	Take traveler to KP	FC	05.07.08	1																				
9	FP	Powder Coat Gloss White (Ref: 4.3.5.2) as per QSI 005 4.3	FC	05.07.08	1																				
10	QC3	Inspect Powder Coat	MM	05.07.09	1																				
11	FP	To GA for assembly	SP	05/07/11	1																				

Rev	Date	Change	Revised By	Approved
A	05.02.09	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature]
 05.02.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

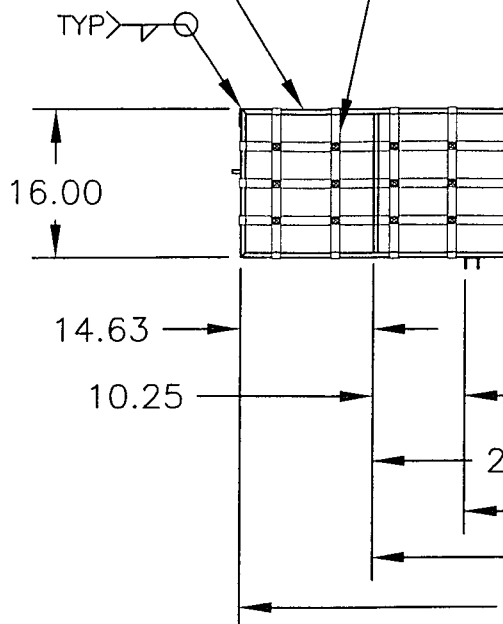
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

D3325-5
FULL LENGTH TUBE (2)

D3320-041
WEBBING



0.128 HOLES ON THIS SIDE ONLY

0.005
0.000
SPACED AS SHOWN,
(E WALL ONLY)

D3325-1 END TUBE
(SCALE 1:4)

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D3328-1
HINGE PLATE (2)

INTERIOR TUBE
(SCALE 1:4)

D3325-041 BASKET LID ASSEMBLY

- 1) FINISH: POWDER COAT ASSEMBLY WHITE (4.3) (PRIOR TO INSTALLATION OF D3320-041)
- 2) WELD PER DART QSI 004
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

PARTS LIST FOR D3325-041 BASKET LID ASSEMBLY

Part No.	Quantity	Description
D2729-1	1	PRODUCED
D3320-041	1	WEBBING
D3325-1	2	END TUBE
D3325-3	3	INTERIOR TUBE
D3325-5	2	FULL LENGTH TUBE
D3328-1	2	HINGE PLATE
D3349-1	2	SPACE PLATE
D3351-1	1	LAB MOUNTING
D3352-1	1	LAB MOUNTING
D3367-1	2	LAB MOUNTING
MS20600AD4W3	32	WASHER
AN960JD9	32	WASHER

D3325-5 FULL LENGTH TUBE
(NOT TO SCALE)

DIAGRAM AND PARTS LIST
SQ. TUBE, AMS-T-6736, 1/2" X 0.035
(SPEC M4130N-TS0.500W.035)
PER DART QSI 018 UNLESS OTHERWISE NOTED

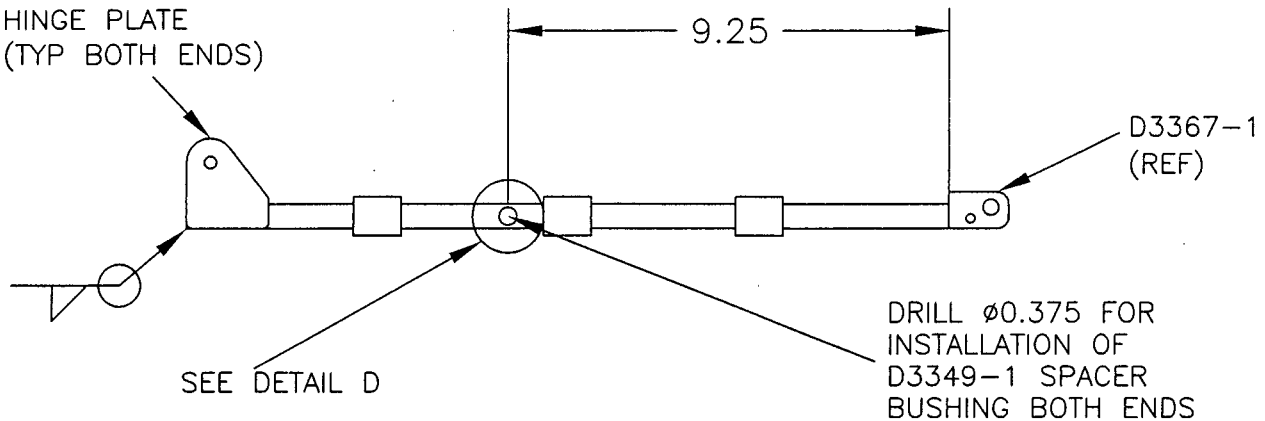
04.25	CHANGE RIVET AND HOLE DIAMETER
10.21	NEW ISSUE
BY	DART DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA
DRAWING NO.	D3325
TITLE	BASKET LID ASSEMBLY
REV. B	SHEET 1 OF 3
SCALE	1:20

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05.04.78

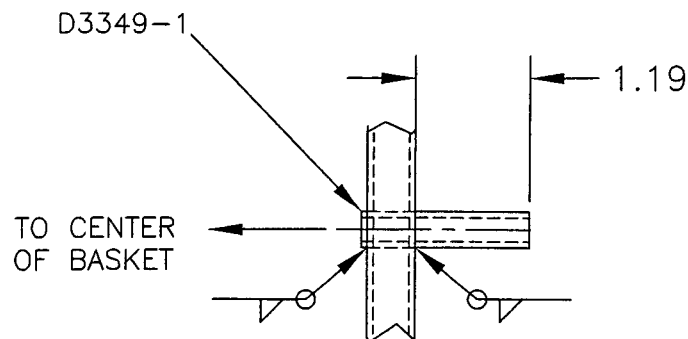


DESIGN FH	DRAWN BY FH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3325	REV. B SHEET 2 OF 3
DATE 05.04.25	TITLE BASKET LID ASSEMBLY		SCALE 1:4

D3328-1
HINGE PLATE
(TYP BOTH ENDS)



VIEW A-A



DETAIL D
(SCALE 1:2)

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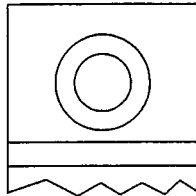
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05.04.28 [Signature]

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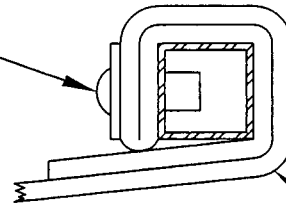
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3325	REV. B SHEET 3 OF 3
DATE 05.04.25		TITLE BASKET LID ASSEMBLY	SCALE 1:4



MS20600AD4W3 RIVET (1)
AN960JD9 WASHER (1)

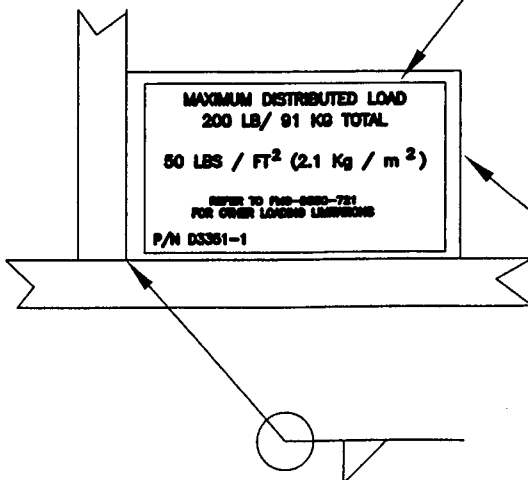


DETAIL B
TYP. ATTACHMENT OF WEBBING TO LID
FRAME
(SCALE 1:1)

D3320-041 WEBBING

RELEASED
05.04.28

ATTACH D3351-1 PLACARD
ON TOPSIDE OF D3352-1



D3352-1

IDENTIFY WITH DART P/N
D350-721-041 USING
D2729-1 PRODUCT ID LABEL
INSTALLED ON UNDERSIDE OF
D3352-1

DETAIL C
LABEL PLATE ATTACHMENT
(SCALE 1:2)

WORK ORDER
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